





"CR-C" type glands are certified Flameproof Ex db, Increased Safety Ex eb, Restricted Breathing Ex nR and Dust Protected Ex ta. They are suitable for use in Group I Mining, Zone 1 and 2 for Gas Groups IIA, IIB and IIC and additionally for use in Zones 20, 21 and 22 for Dust Groups IIIA, IIIB and IIIC. Also certified for Zone and Divison installations under CEC and NEC. Occasionally referred IIIC. Also certified for Zone and Division installations under CEC and NEC. Occasionally referred to as "potting glands", they provide a compound barrier Ex db & IP seal on the cable inner cores, eliminating damage to cables that exhibit "cold flow" characteristics and an environmental seal on the outer sheath. The unique features include "CROCLOCK", the non reversible multi-clamping system for wire, braid and tape armoured cables and Peppers T-1000, the sealing compound that enables a quick and easy installation. The innovative barrier chamber provides a cable acceptance that allows for a full inspection of the compound fill. The gland maintains IP66 & IP68 to 100 metres and is deluge proof without the use of an additional seal or deluge boot. It is supplied with an IP O-ring seal as standard on metric entry threads and options are available for use with lead sheath cables

ATEX

EN 60079-0, EN 60079-1, EN 60079-7, EN 60079-15, EN 60079-31 IEC 60079-0, IEC 60079-1, IEC 60079-7, IEC 60079-15, IEC 60079-31 & IEC 600529

C22.2 (see certificate), CAN/CSA 60079-0/1/7/31

UL514B, UL1203, UL2225, UL50E, ANSI/UL 60079-0/1/7, ISA 60079-31

I M2 II 1D 2G Ex db I Mb / Ex db IIC Gb / Ex eb I Mb / Ex eb IIC Gb / Ex ta IIIC Da UKEX II 3G Ex nR IIC Go

I M2 II 1D 2G Ex db I Mb / Ex db IIC Gb / Ex eb I Mb / Ex eb IIC Gb / Ex ta IIIC Da

II 3G Ex nR IIC Gc Ex db I Mb / Ex db IIC Gb / Ex eb I Mb / Ex eb IIC Gb / Ex nR IIC Gc / Ex ta IIIC Da **IECE**x

Ex db IIC Gb / Ex eb IIC Gb / Ex ta IIIC Da CEC - Canada Class I Division 2 Groups A, B, C & D Class II Groups E, F & G

Class III. Type 4X

NEC - USA Class I Division 2 Groups A, B, C & D

Class II Groups E, F & G

Class I Zone 1 AEx db IIC Gb / AEx eb IIC Gb / Zone 20 AEx ta IIIC Da

Class III, Type 4X

PB Ex db I Mb X / 1Ex db IIC Gb X / PB Ex eb I Mb x / 1Ex eb IIC Gb X / 2Ex nR IIC Gc X EAC

INMETRO - Brazil Ex db | Mb / Ex db | IC Gb / Ex eb | Mb / Ex eb | IC Gb / Ex nR | IC Gc / Ex ta | IIC Da CCC - China Ex db | Mb / Ex db | IC Gb / Ex eb | Mb / Ex eb | IC Gb / Ex nR | IC Gc / Ex ta | IIC Da I M2 Ex db I Mb / II 2G Ex db IIC Gb / II 2G Ex eb I Mb / II 2G Ex eb IIC Gb UKRAINE

II 3G Ex nR IIC Gc / II 1D Ex ta IIIC Da

CCoE - India Ex db I Mb / Ex db IIC Gb / Ex eb I Mb / Ex eb IIC Gb / Ex nR IIC Gc / Ex ta IIIC Da ECAS-Ex Ex db I Mb / Ex db IIC Gb / Ex eb I Mb / Ex eb IIC Gb / Ex nR IIC Gc / Ex ta IIIC Da

ABS

LLOYD'S Ex db I Mb / Ex db IIC Gb / Ex eb I Mb / Ex eb IIC Gb / Ex nR IIC Gc / Ex ta IIIC Da DNV Ex db I Mb / Ex db IIC Gb / Ex eb I Mb / Ex eb IIC Gb / Ex nR IIC Gc / Ex ta IIIC Da

UKEX CML 21UKEX1031X & CML 21UKEX4037X CML 19ATEX1344X & CML 19ATEX4114X ATEX

IECEx IECEx CML 19.0046X CEC - Canada CSA 1356011 NEC - USA CSA 1356011

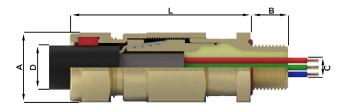
RU C-GB.AX58.B.05106/24 EAC

INMETRO - Brazil NCC 13.2188 X CCC - China 2021312313000407 UKRAINE CLI 18.0322 X

CCoE - India PESO P494321/18 & P494321/20 ECAS-Ex 25-06-153223/E25-06-159811/NB0007

ABS 25-0158110-PDA LLOVD'S I R2124442TΔ DNV TAE00004XK





EXAMPLE PART NUMBERING: CR-CB/NP/20/M20 Gland featuring "CROCLOCK", single orientation clamping Peppers T-1000 Compound (Barrier) Inner Seal & Silicone LSOH Elastomeric Outer Seal 2 For use with Lead Sheath Cables Brass (B) / Stainless Steel (S) R Reduced Bore Outer Sheath Seal c PVC Shroud (C) - PCP Shroud (P) - Silicone LSOH Shroud (3) Locknut, Earth Tag & Nylon (K), Fibre (V) or PTFE (H) IP Washer K-V-H Including Serrated Washer Quantity per kit NP Nickel Plated Gland shell size M20 x 1.5 Male Entry Thread

LOCKNUT (L)	Brass (ACBLN) / Stainless Steel (ACSLN)					
EARTH TAG (T)	Brass (ACBET) / Stainless Steel (ACSET)					
IP WASHERS	Nylon (N) / Fibre (J) / PTFE (Z)					
SERRATED WASHERS	Stainless Steel (S)					
SHROUDS	PVC (C) / PCP (P) / Silicone LSOH (3)					

IP RATING:	IP66 & IP68 (100 metres - 7 Days), Type 4X & DTS01:1991							
OPERATING TEMP:	-60°C to +135°C							
MATERIALS:	Brass or Stainless Steel							
PLATING:	Electroless Nickel							
COMPOUND:	Peppers T-1000 Sealing Compound							
OUTERSEAL:	Silicone LSOH							

CURING TIME:

@ 21°C Conductor termination can be effected after 1 hour. Compound chamber can be fully inspected after 4 hours and the equipment then energised.

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Gland Size	Entry Thread Size			Cable Acceptance Details									Dimensions/Weight (Metric)			
			Metric Thread	Internal Cable Details			Cable Outer Sheath seal [D]			Armour	Nominal Protrusion	Dimensions/ Weight (Metric)			Shroud Size	
	Metric	NPT	Length [B]	Max Number of Cores	Max Ø Over Cores	Max Inner Sheath [C]	Star Min	dard Max	Red Min	uced Max	Acceptance Range	Length [L] Metric	Across Flats [A]	Across Corners	Weight (Kgs)	(Metric)
16	M20 x 1.5	1/2" or 3/4"	16	15	10.4	11.7	8.4	13.5	6.7	10.3	0.15-1.25	79	25.4	28.0	0.177	L24*
20S	M20 x 1.5	1/2" or 3/4"	16	35	10.4	11.7	11.5	16.0	9.4	12.5	0.15-1.25	79	25.4	28.0	0.166	L24*
20	M20 x 1.5	1/2" or 3/4"	16	40	12.5	14.0	15.5	21.1	12.0	17.6	0.15-1.25	79	30.0	33.0	0.245	L30
25	M25 x 1.5	3/4" or 1"	16	60	17.8	20.0	20.3	27.4	16.8	23.9	0.15-1.60	89	37.6	41.4	0.402	L38
32	M32 x 1.5	1" or 1 1/4"	16	80	23.5	26.3	26.7	34.0	23.2	30.5	0.15-2.00	110	46.0	50.6	0.738	L46
40	M40 x 1.5	1 ¼" or 1 ½"	16	130	28.8	32.2	33.0	40.6	28.6	36.2	0.20-2.00	110	55.0	60.5	1.079	L55
50S	M50 x 1.5	1 ½" or 2"	16	200	34.2	38.2	39.4	46.7	34.8	42.4	0.20-2.50	125	65.0	71.5	1.455	L65
50	M50 x 1.5	2"	16	400	39.4	44.1	45.7	53.2	41.1	48.5	0.20-2.50	125	65.0	71.5	1.366	L65
63S	M63 x 1.5	2" or 2 ½"	19	400	44.8	50.1	52.1	59.5	47.5	54.8	0.30-2.50	125	80.0	88.0	2.157	L86
63	M63 x 1.5	2 ½"	19	425	50.0	56.0	58.4	65.8	53.8	61.2	0.30-2.50	125	80.0	88.0	2.035	L86
75S	M75 x 1.5	2 ½" or 3"	19	425	55.4	62.0	64.8	72.2	60.2	68.0	0.30-2.50	130	90.0	99.0	2.399	L99
75	M75 x 1.5	3"	19	425	60.8	68.0	71.1	78.0	66.5	73.4	0.30-2.50	130	90.0	99.0	2.313	L99
80	M80 x 2.0	3" or 3 ½"	25	425	64.4	72.0	77.0	84.0	71.9	79.4	0.45-3.15	162	104.0	115.2	4.763	L104
85	M85 x 2.0	3" or 3 ½"	25	425	69.8	78.0	79.6	90.0	75.0	85.4	0.45-3.15	162	104.0	115.2	4.122	L104
90	M90 x 2.0	3 ½" or 4"	25	425	75.1	84.0	88.0	96.0	82.0	91.4	0.45-3.15	162	114.0	125.7	5.114	L114
100	M100 x 2.0	3 ½" or 4"	25	425	80.5	90.0	92.0	102.0	87.4	97.4	0.45-3.15	162	114.0	125.7	4.356	L114

- Gland size does not necessarily equate to the entry thread size.
- · The IP O-ring seal is only available on metric entry threads. IP washers can be supplied for tapered entry threads
- Dimensions (A) & (B) may differ for glands with non metric entry threads. Please refer to our "Thread Reference Tables" for specific dimensions.
- · Assembly instructions must be read prior to installation and adhered to in full. Peppers supply products with parallel entry threads that conform to the flameproof threaded joint requirements of IEC/EN 60079-1 and other equivalent standards. We usually incorporate a thread run out according to general machining techniques and parts will not have a full form thread for the entire length Peppers Cable Glands Limited will not be held responsible for clients' installations where this has not
- been taken into account.
- · When selecting IP Washer & Shroud material for use with glands, please be aware of the accessories temperature range to ensure they are suitable for the intended installation.
- The gland is supplied with the correct amount of the two-part compound, gloves and instructions to allow one complete termination.
- · Where approval in addition to UKEX, ATEX, IECEx and CSA is required, this must be clearly requested at time of enquiry / order
- For gland sizes 16 and 20S when used with 3/4" NPT entry thread an L30 shroud would be required.