

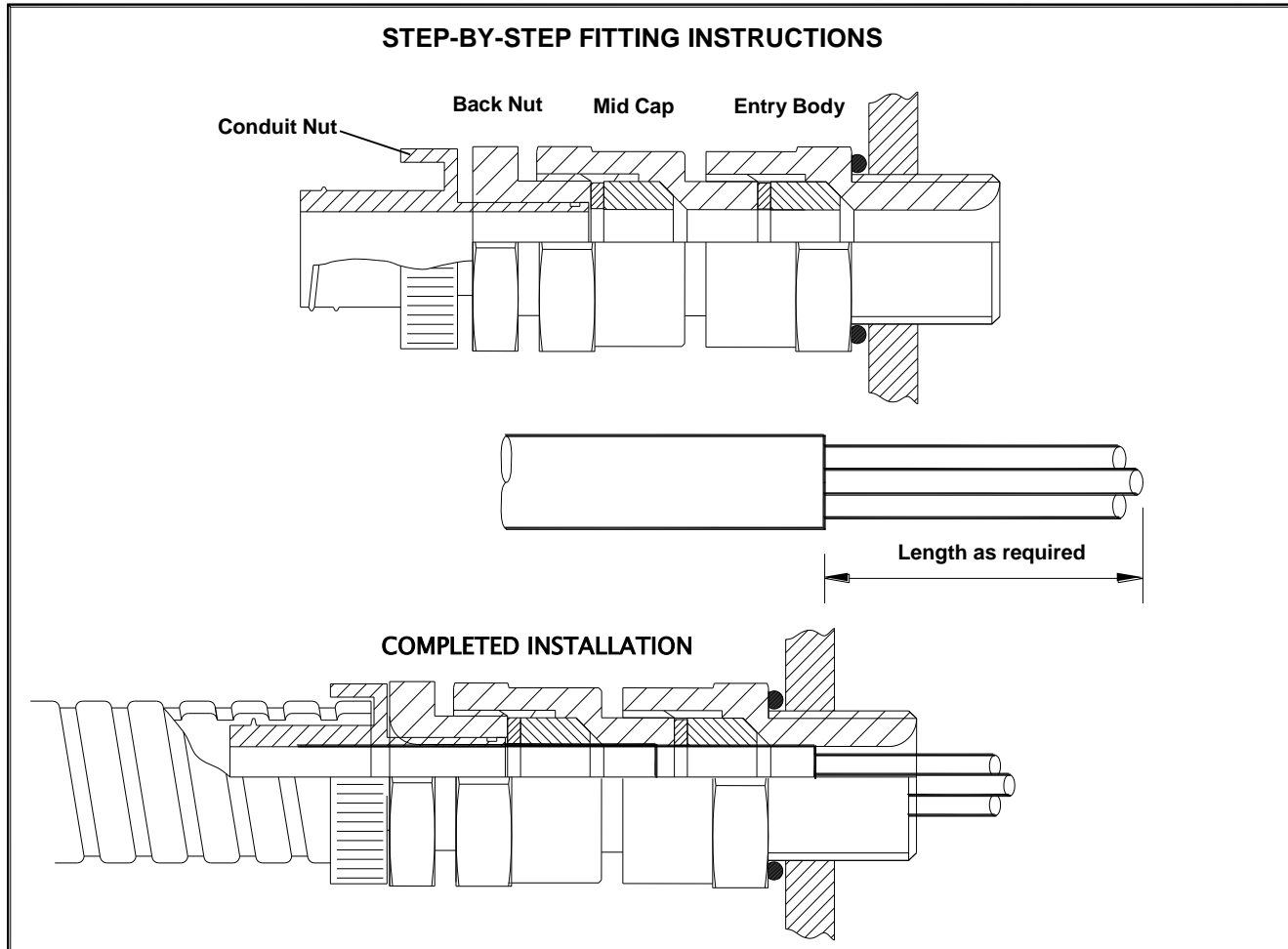
## A\*RDC\*\* Type Cable Glands – ASSEMBLY INSTRUCTIONS

### Brief Description

Peppers A\*RDC\*\* type cable glands are for outdoor use in the appropriate Hazardous Areas with unarmoured, braided or armoured cable, where the braid or armour is to be terminated inside the enclosure. They provide a double seal on the outer jacket, give environmental protection to IP66/67/68 (50 metres for 7 days) and provide a freely rotating connector for the connection of appropriate flexible metallic conduit.

### Warning

Please read these instructions carefully. These products should not be used in applications except as detailed here or in our datasheets, unless confirmed in writing by Peppers. Peppers take no responsibility for any damage, injury or other consequential loss caused where products are not installed or used according to these instructions. This leaflet is not intended to advise on the selection of product. Further guidance can be found in the standards listed overleaf or the prevailing code of practice.



### STEP-BY-STEP FITTING INSTRUCTIONS

- 1 Check there is no tension in the threads. It is not necessary to dismantle the gland.
- 2 Fit Entry Body, allowing for any installation accessories, and fully engage the thread into the equipment. Hand-tighten, then suitably secure with a wrench. Further guidance can be found in Peppers document CT0030 which can be found on our website.
- 3 Prepare cable as required for the installation.
- 4 Insert cable through cable gland. Position the cable correctly. BOTH seals must grip the outer jacket of the cable when the cable gland is tightened.
- 5 Bring the conduit/equipment and engage into the conduit connector. Screw the conduit/equipment onto the conduit connector until it is completely engaged.
- 6 Tighten Mid Cap to Entry Body. Ensure the seal makes full contact with cable sheath and then tighten by the additional turns detailed in Table 1. Support the cable to prevent it from twisting during tightening.
- 7 Secure the Mid Cap with a spanner/wrench to prevent rotation. Tighten Back Nut to Mid Cap. Ensure the seal makes full contact with cable sheath and then tighten by the additional turns detailed in Table 1. Support the cable to prevent it from twisting during tightening.

Note - Cable Glands featuring Lead Sheath Option (A1RDC and A4RDC types)

To ensure that continuity is provided for the lead sheath and the installation is completed correctly the gland should be installed as follows: -

- A section of the cable outer sheath should be stripped back to expose the lead sheath. It should be stripped back in a position suitable to terminate the conductors correctly and for the internal cable gland seal to secure the cable outer sheath.
- The continuity washer within the gland should make full contact with the lead sheath of the cable.
- The gland should then be installed as per the above instructions.
- Contact Peppers for further advice if required.

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**Table 1 - Installation Data and Cable Sizes (mm)**

Gland Size	Back Nut Turns – Step 6	Cable Outer Sheath		Typical Conduit	
		Min	Max	I/D Min	O/D Max
12-1	¼	0.9	5.4	6.8	10.3
12-2	¼	0.9	6.0	10.2	14.1
12-3	¼	0.9	6.0	9.1	14.3
12-4	¼	0.9	6.0	10.9	15.8
12-5	¼	0.9	6.0	7.8	13.0
16-1	2	4.0	8.4	10.2	14.1
16-2	2	4.0	8.4	10.9	15.8
16-3	2	4.0	8.4	13.0	17.1
20S-1	1	7.2	11.0	13.0	17.1
20S-2	1	7.2	11.7	13.9	19.3
20S-3	1	7.2	11.7	14.6	20.7
20-1	2	9.4	14.0	16.9	22.3
20-2	2	9.4	14.0	16.9	23.8
20-3	2	9.4	14.0	18.7	24.8
20-4	2	9.4	14.0	20.7	28.3
20-5	2	9.4	14.0	13.9	19.3
25-1	2	13.5	20.0	23.7	31.3
25-2	2	13.5	19.0	21.1	26.8
25-3	2	13.5	19.0	25.0	31.3
25-4	2	13.5	20.0	20.7	28.3
32-1	2	19.5	26.0	28.1	33.3
32-2	2	19.5	26.3	30.4	40.8
32-3	2	19.5	26.3	30.4	38.8
40-1	2	23.0	32.2	36.4	46.8
40-2	2	23.0	32.2	36.4	44.8
40-3	2	23.0	32.2	37.6	45.3
50S-1	1.5	28.1	38.2	48.4	55.8
50-1	2	33.1	44.1	48.4	55.8
63S-1	1.5	39.2	50.1	57.5	64.8
63-1	2	46.7	53.6	57.5	64.8

**Interpretation of Markings**

Markings on the outside of this gland carry the following meanings:

**A-a-RDC-b-c-ddd-eee nn**

a = Seal Type                    1 = Neoprene & Continuity Washer  
     2 = Neoprene  
     3 = Silicone  
     4 = Silicone & Continuity Washer

b = Gland Material            B = Brass  
     S = Stainless Steel  
     A = Aluminium alloy

c = Design Option            F = Dual Certified Ex db and Ex eb  
     E = Ex eb certified only

ddd = Gland Shell Size    e.g. 20-1

eee = Entry Thread            e.g. M20

nn = Year of Manuf.        e.g. 22

**Approvals and Certification**

Approval	Certificate Number	Protection Concept / Type
ATEX (2014/34/EU)	CML 19ATEX1345X / CML 21UKEX1032X	Ex II 1D 2G Ex db IIC Gb / Ex eb IIC Gb / Ex ta IIIC Da
UKCA (SI 2016 No. 1107)	CML 19ATEX4109X / CML 21UKEX4043X	Ex II 3G Ex nR IIC Gc
IECEX	IECEX CML 19.0103X	Ex db IIC Gb / Ex eb IIC Gb / Ex nR IIC Gc / Ex ta IIIC Da
INMETRO	NCC 13.2012 X	Ex db IIC Gb / Ex eb IIC Gb / Ex nR IIC Gc / Ex ta IIIC Da /
EAC	RU C-GB.BH02.B.00693/18	1Ex d IIC Gb X / 1Ex e IIC Gb X / 2Ex nR IIC Gc X / Ex ta IIIC Da X
UKRAINE	CLJ 18.0325 X	II 1D 2G 3G Ex db IIC Gb / Ex eb IIC Gb / Ex nR IIC Gc / Ex ta IIIC Da /
CCC	2021312313000408	Ex d IIC Gb / Ex e IIC Gb / Ex nR IIC Gc / Ex tD A20 IP66
CCoE / PESO	P365300/2 & P365300/5	Ex d IIC Gb (Zone 1) / Ex e IIC Gb (Zone 2) / Ex nR IIC Gc (Zone 2)
ABS	20-LD1944057-PDA	Specified ABS Rules – See certificate
Lloyd's Register	LR2124442TA	Ex db IIC Gb / Ex eb IIC Gb / Ex nR IIC Gc / Ex ta IIIC Da
Russian Maritime	19.00189.278	Ex d IIC Gb / Ex e IIC Gb / Ex ta IIIC Da

**Installation Guidance**

Point	Advice
1	BS/EN/IEC 60079-10                    BS/EN/IEC 60079-14                    National Electrical Code (NEC 500 – 505)                    Canadian Electrical Code (CSA C22.1)
2	Installation should only be carried out by a competent electrician, skilled in cable gland and appropriate electrical installations.
3	Comprehensive details of the compliance standards can be found in the product certificates which are available for download from our website.
4	<b>NO INSTALLATION SHOULD BE CARRIED OUT UNDER LIVE CONDITIONS.</b>
5	Threaded entries: the product can be installed directly into threaded entries. Threaded entries should comply with the relevant applicable standards and have a lead-in chamfer to allow for full engagement of the threads. Failure to provide a sufficient lead-in chamfer may lead to ingress sealing issues. For Ex db applications a minimum of 5 fully engaged parallel threads is required. Metric threads are supplied with an o-ring and will maintain IP66 and IP68. Other parallel entry threads will maintain an IP rating of IP64. A Peppers sealing washer should be used to maintain all IP ratings greater than IP64. Whilst Peppers products with tapered threads, when installed into a threaded entry, have been tested to maintain IP66 without any additional sealant, due to the differing gauging tolerances associated with the use of tapered threads it is recommended to use a non-hardening thread sealant if an IP rating higher than IP64 is required.
6	Clearance holes: these shall be no larger than <b>0.7mm above</b> the nominal diameter of the external entry thread. The product should be secured with a Peppers locknut and the threads tightened to ensure the cable gland is secure. Where no integral sealing method is provided a Peppers serrated washer should be used to maintain IP ratings. A Peppers serrated washer should be used for additional installation protection. It is recommended that tapered threads are not used in clearance holes.
7	To maintain the Ingress Protection rating of the product, the entry hole must be perpendicular to the surface of the enclosure. The surface should be sufficiently flat and rigid to support the assembly and make the IP joint. The surface must be clean and dry. The product incorporates a thread run out according to general machining techniques and will not have a full form thread for the entire length and as such entry threads should have a suitable lead-in chamfer to ensure a seal is maintained. Further guidance can be found on Peppers website. It is the user's/installer's responsibility to ensure that the interface between the enclosure and cable gland is suitably sealed for the required application. Any thread sealant used shall be suitable for use in hazardous area locations, be suitable for the temperature range at the point of mounting, shall not contain evaporating solvent and cannot cause corrosion at the threaded interface when used for dissimilar materials.
8	Where a bonding connection to earth is required a Peppers earth tag should be used. Peppers earth tags have been independently tested to comply with the Category B values given in IEC 62444. Further guidance can be found on Peppers website. Peppers earth tags should be fitted over the external entry thread from either inside or outside the enclosure. If fitted internally they must be secured with a Peppers locknut and optionally a Peppers serrated washer.
9	Peppers external metric entry threads comply with ISO 965-1 and ISO 965-3 with a 6g tolerance fit. Peppers standard metric thread pitch is 1.5mm for threads up to M75 and 2.0mm for size M80 and above. Alternative thread pitches are available upon request. Peppers external NPT threads are in accordance with ASME B1.20.1 with gauging to clause 8.1. All threads comply with the threaded joint requirements of clause 5.3 from IEC 60079-1. Information on other thread types can be found in the product certificates.
10	Once installed do not dismantle except for routine inspection. An inspection should be conducted as per IEC/EN 60079-17. After inspection the gland should be re-assembled as instructed, ensuring the compression nut, mid cap and back nut are correctly tightened to ensure the cable is secure.
11	If required an anti-seize lubricant may be used to aid assembly and routine inspection. The lubricant should comply with the prevailing code of practice and care should be taken to ensure no lubricant comes into contact with the cable gland seals as this may impair performance.

**Specific Conditions of Use**

- These cable glands shall not be used in enclosures where the temperature at the point of contact exceeds -35°C to +90°C using neoprene (black) seals, or -60° to +180°C using silicone (white) seals.
- These cable glands are only suitable for fixed installations. The cable must be effectively clamped to prevent pulling or twisting.
- These cable glands, when installed in accordance with the manufacturer's instructions and with an appropriate enclosure on which they are fitted, are capable of providing an ingress protection of IP66 and IP68 (50 metres 7 days).
- The threaded entry component threads without interface o-ring seals installed in an explosive dust atmosphere, within threaded entries, shall only be fitted into enclosures that have either:
  - parallel entries that will ensure that a minimum of 5 full threads of contact will be maintained, this is in accordance with clause 5.1.2 of EN 60079-31:2014 / IEC 60079-31: 2013,
  - tapered entries that will ensure that a minimum of 3 ½ full threads of contact will be maintained, this is in accordance with clause 5.1.2 of EN 60079-31:2014 / IEC 60079-31: 2013

