



PRODUCT DESCRIPTION

"A*LCH***" type glands are certified Flameproof Ex db, Increased Safety Ex eb, Restricted Breathing Ex nR and Dust Protected Ex ta. They are suitable for use in Zone 1 and 2 for Gas Groups IIA, IIB and IIC and additionally for use in Zones 20, 21 and 22 for Dust Groups IIIA, IIIB and IIIC. Commonly referred to as "stuffing glands", they provide a controlled pull resistant environmental displacement seal on the cable outer sheath, minimising damage to cables that exhibit "cold flow" characteristics. The gland maintains IP66 to IP68 to 50 metres. It is supplied with an IP O-ring seal as standard on metric entry threads. The gland features an extended tail for connection of suitable hose.

COMPLIANCE STANDARDS:

EN 60079-0, EN 60079-1, EN 60079-7, EN 60079-15, EN 60079-31
IEC 60079-0, IEC 60079-1, IEC 60079-7, IEC 60079-31 & IEC 60529

EXAMPLE PART NUMBERING:
A2LCHBF/NP/20-1/M20

OPTIONS	A	Gland featuring controlled displacement sealing
	2	Neoprene Seals (2) - Silicone (3) - Neoprene/Lead (1) - Silicone/Lead (4)
	LCH	Fixed Hose Connection
	B	Aluminium (A) / Brass (B) / Stainless Steel (S)
	F	Multiple Certification
	K-V-H	Locknut & Nylon (K), Fibre (V) or PTFE (H) IP Washer
	T	Including Earth Tag
	S	Including Serrated Washer
	1	Quantity per kit
	NP	Nickel Plated
20-1	Gland shell size	
M20	M20 x 1.5mm Male Entry Thread	

OPTIONAL
ACCESSORIES:

LOCKNUT	Brass (ACBLN) / Stainless Steel (ACSLN) / Aluminium (ACALN)
EARTH TAG	Brass (ACBET) / Stainless Steel (ACSET) / Aluminium (ACAET)
IP WASHERS	Nylon (ACNSW) / Fibre (ACFSW) / PTFE (ACPSW)
SERRATED WASHERS	Stainless Steel (ACSSW)

IP RATING:	IP66 & IP68 (50 metres - 7 days)
OPERATING TEMP:	Neoprene Seals -35°C to +90°C Silicone Seals -60°C to +180°C
MATERIALS:	Aluminium, Brass or Stainless Steel
PLATING:	Electroless Nickel

CABLE GLAND SELECTION TABLE
(ALL DIMENSIONS IN mm)

Gland & Connector Size	Entry Thread Size		Metric Thread Length [B]	Cable Acceptance Details Outer Sheath [D]		Typical Hose Diameter	Nominal Protrusion Length [L]	Dimensions/Weight (Metric)		
	Metric	NPT		Min	Max			Across Flats [A]	Across Corners	Weight (Kgs)
12-1*	M12 x 1.5	3/8"	16	0.9	6.0	16.0	26	19.0	20.9	0.051
12-2*	M16 x 1.5	3/8" or 1/2"	16	0.9	6.0	16.0	25	25.4	28.0	0.092
16-1	M16 x 1.5	3/8" or 1/2"	16	4.0	8.4	16.0	30	25.4	28.0	0.118
20S-1	M20 x 1.5	1/2" or 3/4"	16	7.2	11.7	16.0	35	25.4	28.0	0.122
20S-2	M20 x 1.5	1/2" or 3/4"	16	7.2	11.7	19.2	35	25.4	28.0	0.142
20-1	M20 x 1.5	1/2" or 3/4"	16	9.4	14.0	19.2	35	30.0	33.0	0.159
25-1	M25 x 1.5	3/4" or 1"	16	13.5	20.0	25.5	35	37.6	41.4	0.247
25-2	M25 x 1.5	3/4" or 1"	16	13.5	20.0	31.9	35	37.6	41.4	0.339
32-1	M32 x 1.5	1" or 1 1/4"	16	19.5	26.3	31.9	35	46.0	50.6	0.339
40-1	M40 x 1.5	1 1/4" or 1 1/2"	16	23.0	32.2	38.2	38	55.0	60.5	0.537
50S-1	M50 x 1.5	1 1/2" or 2"	16	28.1	38.2	50.9	38	65.0	71.5	0.768
50-1	M50 x 1.5	2"	16	33.1	44.1	50.9	38	65.0	71.5	0.710
63S-1	M63 x 1.5	2" or 2 1/2"	19	39.2	50.1	63.6	38	80.0	88.0	1.218
63-1	M63 x 1.5	2 1/2"	19	46.7	56.0	63.6	38	80.0	88.0	1.122
75S-1	M75 x 1.5	2 1/2"	19	52.1	62.0	76.3	38	90.0	99.0	1.557
75-1	M75 x 1.5	3"	19	58.0	68.0	76.3	38	90.0	99.0	1.472
80-1	M80 x 2.0	3" or 3 1/2"	25	62.2	72.0	76.3	50	104.0	115.2	1.920

NOTES

- Gland size does not necessarily equate to the entry thread size.
- The IP O-ring seal is only available on metric entry threads. IP washers can be supplied for tapered entry threads.
- Dimensions (A) & (B) may differ for glands with non metric entry threads. Please refer to our "Thread Reference Tables" for specific dimensions.
- Assembly instructions must be read prior to installation and adhered to in full.
- Peppers supply products with parallel entry threads that conform to the flameproof threaded joint requirements of IEC/EN 60079-1 and other equivalent standards. We usually incorporate a thread run out according to general machining techniques and parts will not have a full form thread for the entire length.

Peppers Cable Glands Limited will not be held responsible for clients' installations where this has not been taken into account.

- When selecting IP Washer & Shroud material for use with glands, please be aware of the accessories temperature range to ensure they are suitable for the intended installation.
- It is the installer's responsibility to ensure that the flexible conduit is secured correctly.
- If fit testing is required for specific hosing please contact Peppers.
- Where approval in addition to UKEX, ATEX and IECEx is required, this must be clearly requested at time of enquiry / order.

* Gland sizes 12 not available in aluminium