















PRODUCT DESCRIPTION

"CR-S*F" type glands, used in any orientation, are certified Flameproof Ex db, Increased Safety Ex eb, Restricted Breathing Ex nR and Dust Protected Ex ta. They are suitable for use in Group I Mining, Zone 1 and 2 for Gas Groups IIA, IIB and IIC and additionally for use in Zones 20, 21 and 22 for Dust Groups IIIA, IIIB and IIIC. Also certified for Divison installations under CEC. Commonly referred to as a "Conduit Stopper Box", they are suitable for use with conductors carried in conduit or as a line bushing for terminating flying leads. They provide a compound barrier Ex db & IP seal on the cable inner cores, eliminating damage to cables that exhibit "cold flow" characteristics. The unique features include Peppers T-1000, the sealing compound that enables a quick and easy installation and an innovative barrier chamber that allows for a full inspection of the compound fill. The gland maintains IP66 & IP68 to 100 metres and is deluge proof without the use of an additional seal or deluge boot. It is supplied with an IP O-ring seal as standard on metric entry threads. The gland is supplied with a female conduit connection thread.

COMPLIANCE STANDARDS:

EN 60079-0. EN 60079-1. EN 60079-7. EN 60079-15. EN 60079-31. IEC 60079-0, IEC 60079-1, IEC 60079-7, IEC 60079-15, IEC 60079-31 & IEC 60529

C22.2 (see certificate), CAN/CSA 60079-0/1/7/31, UL50 UKEX I M2 II 1D 2G Ex db I Mb / Ex db IIC Gb / Ex eb I Mb / Ex eb IIC Gb / Ex ta IIIC Da

II 3G Ex nR IIC Gc ATEX I M2 II 1D 2G Ex db I Mb / Ex db IIC Gb / Ex eb I Mb / Ex eb IIC Gb / Ex ta IIIC Da

II 3G Ex nR IIC Gc

Ex db I Mb / Ex db IIC Gb / Ex eb I Mb / Ex eb IIC Gb / Ex nR IIC Gc / Ex ta IIIC Da **IECE**x

Ex db IIC Gb / Ex eb IIC Gb / Ex ta IIIC Da CEC - Canada

Class I Division 2. Groups A. B. C & D

Class II Groups E, F & G Class III, Type 4X

PB Ex db I Mb X / 1Ex db IIC Gb X / PB Ex eb I Mb x / 1Ex eb IIC Gb X / 2Ex nR IIC Gc X EAC

Ex ta IIIC Da X

INMETRO - Brazil Ex db | Mb / Ex db | IC Gb / Ex eb | Mb / Ex eb | IC Gb / Ex nR | IC Gc / Ex ta | IIC Da Ex db I Mb / Ex db IIC Gb / Ex eb I Mb / Ex eb IIC Gb / Ex nR IIC Gc / Ex ta IIIC Da CCC - China UKRAINE I M2 Ex db I Mb / II 2G Ex db IIC Gb / II 2G Ex eb I Mb / II 2G Ex eb IIC Gb

II 3G Ex nR IIC Gc / II 1D Ex ta IIIC Da

CCoE - India Ex db I Mb / Ex db IIC Gb / Ex eb I Mb / Ex eb IIC Gb / Ex nR IIC Gc

KCS - Korea Ex d IIC / Ex e IIC Specified ABS Rules ABS

LLOYD'S Ex db I Mb / Ex db IIC Gb / Ex eb I Mb / Ex eb IIC Gb / Ex nR IIC Gc / Ex ta IIIC Da DNV Ex db I Mb / Ex db IIC Gb / Ex eb I Mb / Ex eb IIC Gb / Ex nR IIC Gc / Ex ta IIIC Da

CML 21UKEX1031X & CML 21UKEX4037X UKFX ATEX CML 19ATEX1344X & CML 19ATEX4114X

IECEx IECEx CML 19.0046X CSA 1356011 CEC - Canada

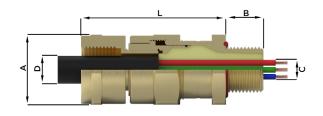
EAC RU C-GB.AЖ58.B.051063/24

INMETRO - Brazil NCC 13.2188 X 2021312313000422 CCC - China

UKRAINE СЦ 18.0322 Х CCoE - India PESO P494321/18 & P494321/20

KCS - Korea 15-GA4BO-0665X & 15-GA4BO-0666X ABS 20-I D1944057-PDA LR2124442TA LLOYD'S DNV TAE00004XK

PRODUCT TYPE CR-S*F



EXAMPLE PART NUMBERING: CR-SBF20/NP/M20/050NPT

	CR-S	Gland with Compound (Barrier) Seal							
	В	Brass (B) / Stainless Steel (S)							
	F	Female Back End Configuration							
	K-V-H	Locknut & Nylon (K), Fibre (V) or PTFE (H) IP Washer							
OPTIONS	т	Including Earth Tag							
	s	Including Serrated Washer							
	1	Quantity per kit							
	20	Gland shell size							
	NP	Nickel Plated							
	M20	M20 x 1.5 Male Entry Thread							
	050NPT	1/2"NPT Internal Female Connection Thread							

OPTIONAL ACCESSORIES:

LOCKNUT (L)	Brass (ACBLN) / Stainless Steel (ACSLN)
EARTH TAG (T)	Brass (ACBET) / Stainless Steel (ACSET)
IP WASHERS	Nylon (N) / Fibre (J) / PTFE (Z)
SERRATED WASHERS	Stainless Steel (S)
IP RATING:	IP66 & IP68 (100 metres - 7 Days), Type 4X & DTS01:1991

IP RATING:	IP66 & IP68 (100 metres - 7 Days), Type 4X & DTS01:1991					
OPERATING TEMP:	-60°C to +135°C					
MATERIALS:	Brass or Stainless Steel					
PLATING:	Electroless Nickel					
COMPOUND:	Peppers T-1000 Sealing Compound					

CURING TIME:

@ 21°C Conductor termination can be effected after 1 hour. Compound chamber can be fully inspected after 4 hours and the equipment then energised.

Gland size	Male Entry Thread		Metric Entry Thread	Female Entry Threads		Gland Seal Range - Cable Sheath & Cores			Nominal Protrusion	Dimensions/Weight (Metric)		
Giana Sizo	Metric	NPT	Length [B]	Metric	NPT	Number of Cores [C]	Max Ø Over Cores [C]	Max Outer Sheath [D]	Length [L]	Across Flats [A]	Across Corners	Weight (Kgs)
20	M20 x 1.5	1/2" or 3/4"	16	M20 x 1.5	1/2" or 3/4"	40	12.5	14.0	57	30.0	33.0	0.324
25	M25 x 1.5	3/4" or 1"	16	M25 x 1.5	3/4" or 1"	60	17.8	20.0	63	37.6	41.4	0.513
32	M32 x 1.5	1" or 1 1/4"	16	M32 x 1.5	1" or 1 1/4"	80	23.5	26.3	67	46.0	50.6	0.726
40	M40 x 1.5	1 1/4" or 1 1/2"	16	M40 x 1.5	1 ¼" or 1 ½"	130	28.8	32.2	68	55.0	60.5	1.088
50S	-	1 1/2"	16	M50 x 1.5	1½" or 2"	200	34.2	38.2	68	65.0	71.5	1.328
50	M50 x 1.5	2"	16	M50 x 1.5	2"	400	39.4	44.1	68	65.0	71.5	1.328
63S	-	2"	19	M63 x 1.5	2" or 2 ½"	400	44.8	50.1	72	80.0	88.0	2.022
63	M63 x 1.5	2 1/2"	19	M63 x 1.5	2 ½"	425	50.0	56.0	72	80.0	88.0	2.022
75S	-	2 1/2"	19	M75 x 1.5	2 ½" or 3"	425	55.4	62.0	78	90.0	99.0	2.314
75	M75 x 1.5	3" or 3 ½"	19	M75 x 1.5	3"	425	60.8	68.0	78	90.0	99.0	2.314
80	M80 x 2.0	3" or 3 ½"	25	M80 x 2.0	3" or 3 ½"	425	64.4	72.0	103	104.0	115.2	4.262
85	M85 x 2.0	3" or 3 ½"	25	M85 x 2.0	3" or 3 ½"	425	69.8	78.0	103	104.0	115.2	3.748
90	M90 x 2.0	3 ½" or 4"	25	M90 x 2.0	3 ½" or 4"	425	75.1	84.0	104	114.0	125.7	4.791
100	M100 x 2.0	3 ½" or 4"	25	M100 x 2.0	3 ½" or 4"	425	80.5	90.0	104	114.0	125.7	4.103

- The IP O-ring seal is only available on metric entry threads. IP washers can be supplied for tapered entry threads.
- · Dimensions (A) & (B) may differ for glands with non metric entry threads. Please refer to our "Thread Reference Tables" for specific dimensions.
- Assembly instructions must be read prior to installation and adhered to in full.
- Peppers supply products with parallel entry threads that conform to the flameproof threaded joint requirements of IEC/EN 60079-1 and other equivalent standards. We usually incorporate a thread run out according to general machining techniques and parts will not have a full form thread for the
- entire length. Peppers Cable Glands Limited will not be held responsible for clients' installations where this has not been taken into account.
- · When selecting IP Washer & Shroud material for use with glands, please be aware of the accessories temperature range to ensure they are suitable for the intended installation.
- · The gland is supplied with the correct amount of the two-part compound, gloves and instructions to allow one complete termination
- · Where approval in addition to UKEX, ATEX, IECEx and CSA is required, this must be clearly requested at time of enquiry / orde